

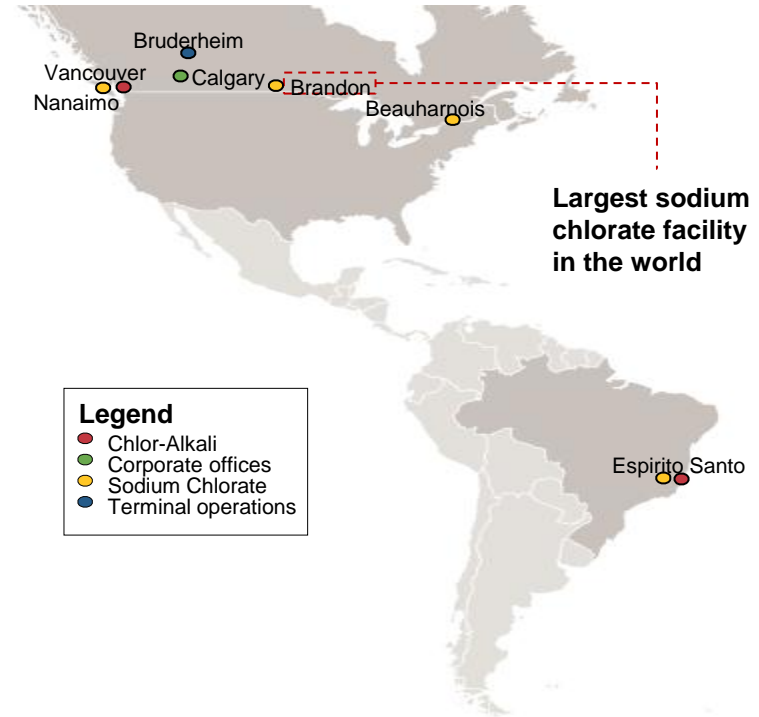
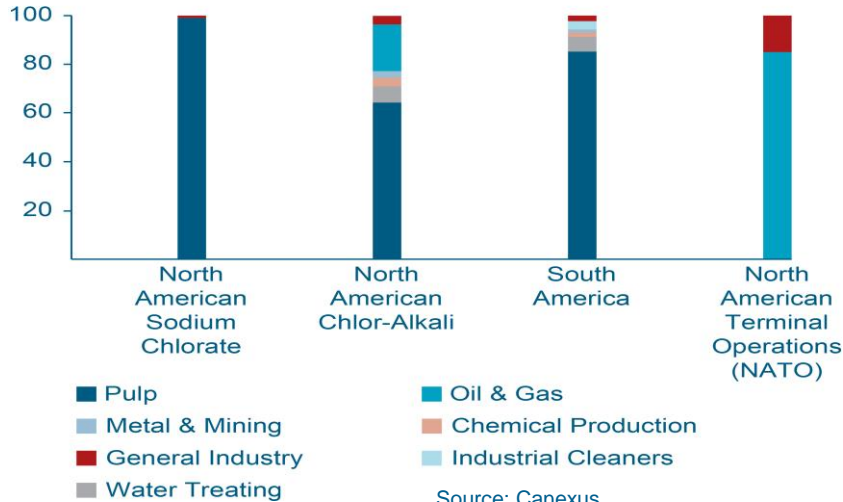
# 2014 Life in the Heartland Community Presentation

May 7, 2014

# Proven Processes Diversified Products

## Business Unit and Market Diversity

(Net Sales %)



**Legend**

- Chlor-Alkali
- Corporate offices
- Sodium Chlorate
- Terminal operations

**Responsible Care®**

Our commitment to sustainability.



**Gestion responsable™**

Notre engagement envers le développement durable.

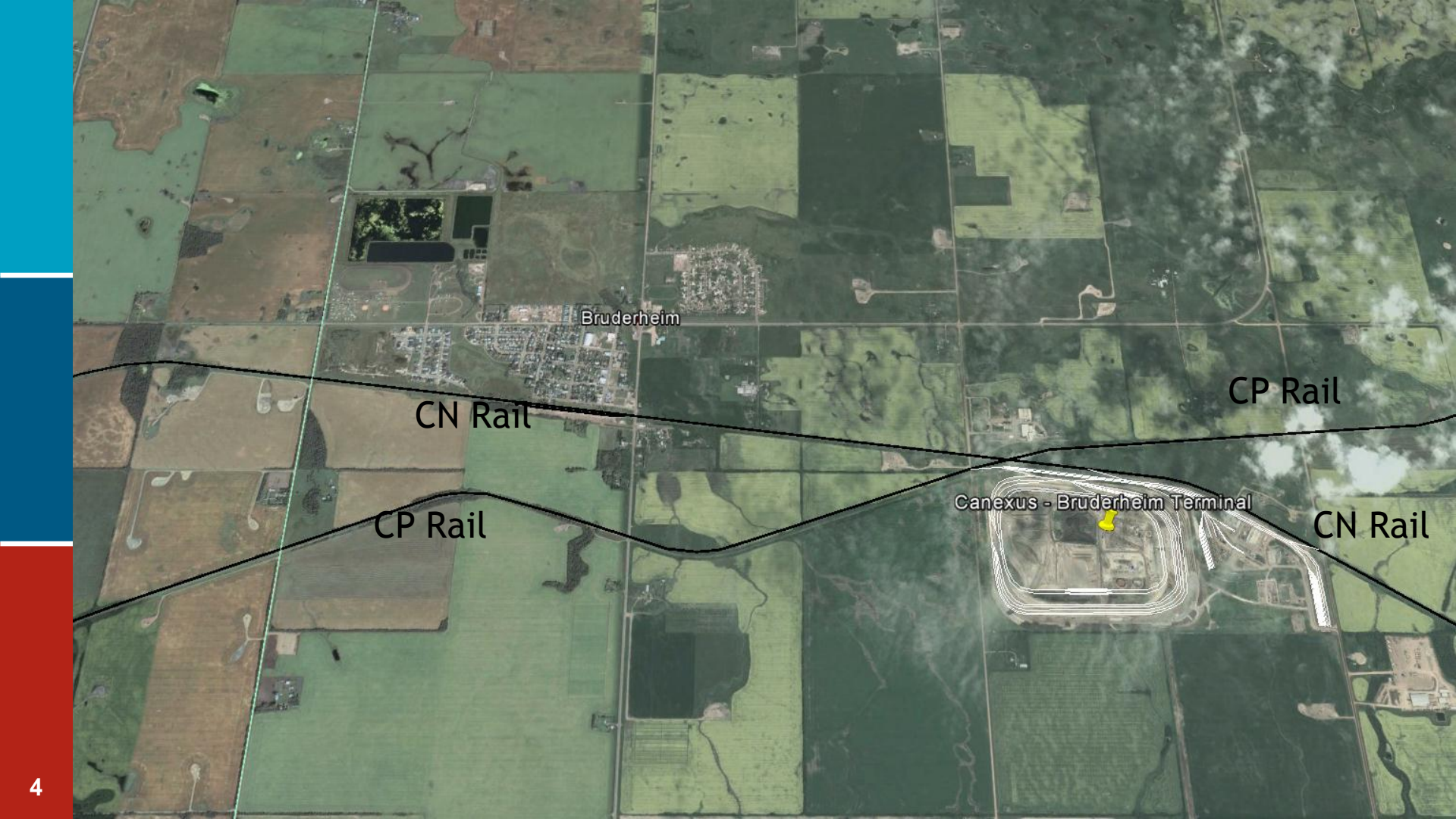


## **As a Responsible Care® company, CANEXUS will:**

- *continuously improve health, safety & environmental protection*
- *communicate with projects stakeholders and the community;*
- *comply with all regulations and third party audits on three Codes of Practice:*
  1. *Operations Code - Protection of People, Property and the Environment – through safe and environmentally responsible management*
  2. *Stewardship Code – responsibly manage their products from source to destination with the intent to result in improvement of people’s lives, and the environment while striving to do no harm.*
  3. *Accountability Code: public’s right to understand - requires community awareness, identification of all internal and external stakeholders, effective flow of information to and dialogue with these stakeholders.*

## **Emergency Preparedness**

- **Staffed by trained competent personnel 24 hours/day 7 days per week**
- **Comprehensive Emergency Response Plan using Incident Command roles and responsibilities and training to possible onsite emergency scenarios.**
- **Mission Zero, to enhance its leadership position in all safety categories with: zero injuries, zero environmental incidents, zero transportation events, and zero process safety incidents.**



Bruderheim

CN Rail

CP Rail

CP Rail

Canexus - Bruderheim Terminal

CN Rail



**HCL Acid and Caustic Soda**

**Bio-Diesel**

**Hydrocarbon Bio**

**Hydrocarbon North**

**Hydrocarbon East**

**Hydrocarbon West**

**Hydrocarbon South**

**Butane**

**Condensate**

# Current Manifest Operations

- Canexus operates an existing Truck to Rail and Rail to Truck terminal facility(Manifest Operation) at Canexus' property located at 34-55-20 W4M near Bruderheim, Alberta.
- The facility handles the transloading of Hydro Chloric Acid, Caustic Soda and various hydrocarbons(Dilbit, Crude oil, Butane, Condensate, Diesel and Bio Diesel).
- The hydrocarbon products being loaded and unloaded are non-sour products that contain less than 10 ppm of liquid hydrogen sulphide.
- All hydrocarbon loading and unloading areas contain spill containment systems to collect any hydrocarbons that may spill.
- Canexus works with Lamont County to ensure the level of truck and rail traffic is acceptable and along the designated route.



# Current Manifest Operations Con't



- The Canexus Manifest Operation has 13 crude truck offload facilities and 23 crude rail loading facilities. 11 of the truck offload facilities are connected to above ground tankage and 19 of the rail loading facilities are connected to above ground tankage enabling maximum loading to rail cars.
- The Manifest Facility has also has the ability to rail offload condensate/diluent from 6 spots to a storage tank, the storage tank is connected to 2 truck loading risers.
- Butane can also be transloaded at the Manifest facility – there are 4 rail offloading spots connected to a pressurized bullet which is connected to a single truck loading riser.
- Bio-Diesel(summer) and Diesel(winter) can also be transloaded at the facility .
- Hydrochloric acid and Caustic Soda are other products which are transloaded at the facility – coming in by rail and going out by truck to facilitate pulp and paper, water treatment and energy industry demands. The facility also the ability to accommodate specialized blending of Hydrochloric acid.



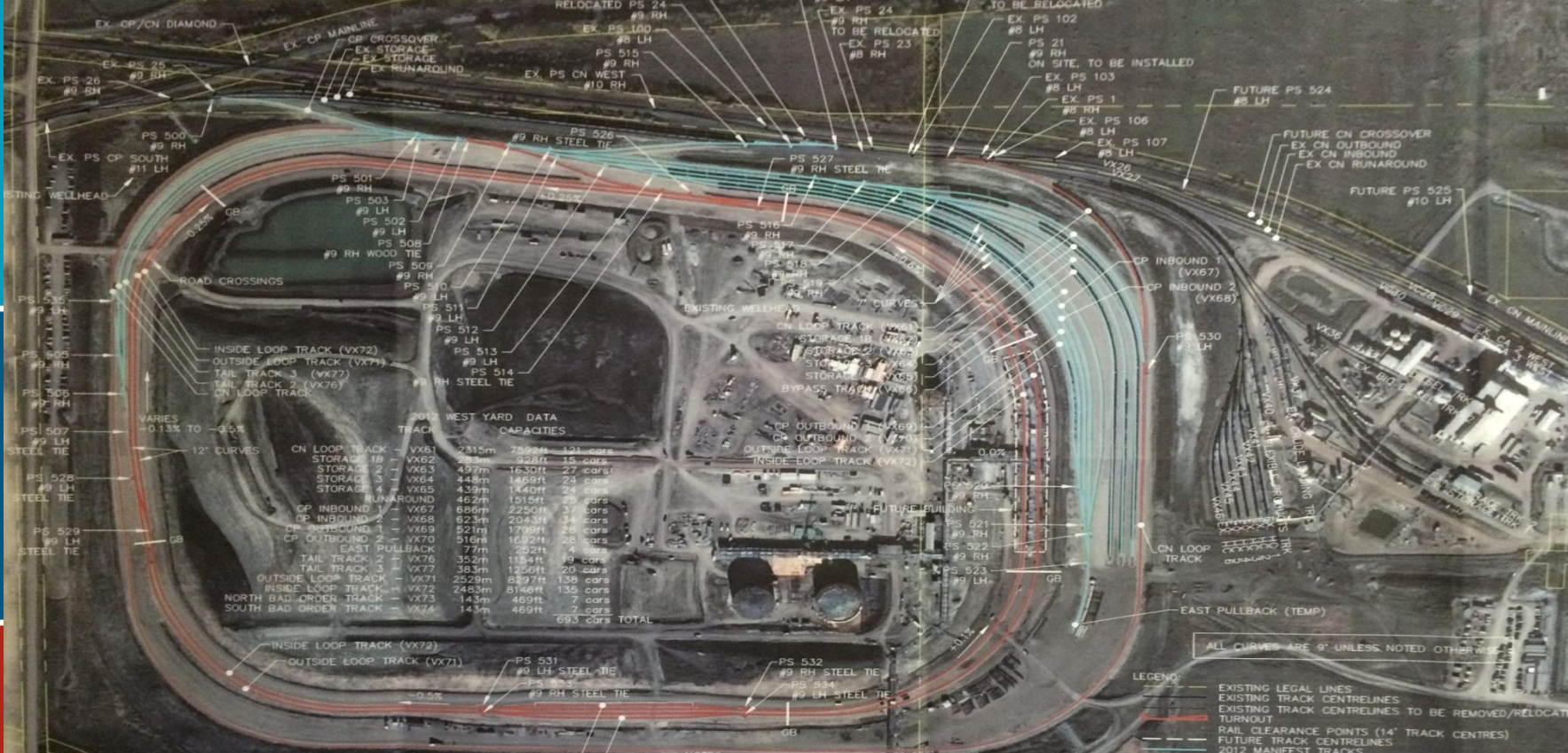




# Unit Train – Pipeline to Rail



- The Unit Train project has approvals from Lamont County and AESRD. All facilities have been designed and constructed in accordance with regulatory requirements.
- The Canexus Unit Train operation started up in December of 2013 with the capability to load 12 rail cars simultaneously with Alberta Western Blend(AWB) diluted bitumen (dilbit) from 12 automated loading facilities. The dilbit is received via a pipeline from the MEG Stonefell Facility . Currently one 120,000 bbl above ground storage tank allows for delivery of dilbit from pipeline and the dilbit is then shipped from the tank to the rail loading facility.
- The Project includes a vapor recovery system which removes vapors from the rail cars while loading. The vapors are sent to a high efficiency incinerator which is used to incinerate all recovered vapors.
- Current Unit train Loading capacity is approximately 4 unit trains/week - a unit train consists of anywhere from 80 to 120 rail cars.
- The Project will gradually ramp up to 1 unit train (of 120 cars) per day by the end of 2014 this will increase to 1.5 unit trains (180 cars) per day with the installation of a third full rail loop and a second set of 12 loading arms.
- Operation of the additional facilities is not expected to generate any additional measurable noise.

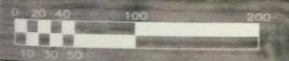


2012 WEST YARD DATA

TRACK	LENGTH	WIDTH	CAPACITIES
CN LOOP TRACK - VX61	2315m	7500ft	191 cars
STORAGE 1B - VX62	285m	928ft	15 cars
STORAGE 2 - VX63	497m	1630ft	27 cars
STORAGE 3 - VX64	448m	1469ft	23 cars
STORAGE 4 - VX65	439m	1440ft	24 cars
RUNAROUND	462m	1515ft	25 cars
CP INBOUND 1 - VX67	686m	2250ft	34 cars
CP INBOUND 2 - VX68	623m	2043ft	31 cars
CP OUTBOUND 1 - VX69	521m	1709ft	26 cars
CP OUTBOUND 2 - VX70	516m	1692ft	26 cars
EAST PULLBACK	77m	252ft	4 cars
TAIL TRACK 2 - VX76	352m	1154ft	19 cars
TAIL TRACK 3 - VX77	383m	1256ft	20 cars
OUTSIDE LOOP TRACK - VX71	2529m	8397ft	138 cars
INSIDE LOOP TRACK - VX72	2453m	8146ft	138 cars
NORTH BAD ORDER TRACK - VX73	143m	469ft	7 cars
SOUTH BAD ORDER TRACK - VX74	143m	469ft	7 cars
			693 cars TOTAL

- LEGEND:
- EXISTING LEGAL LINES
  - EXISTING TRACK CENTRELINES
  - EXISTING TRACK CENTRELINES TO BE REMOVED/RELOCATED
  - TURNOUT
  - RAIL CLEARANCE POINTS (14' TRACK CENTRES)
  - FUTURE TRACK CENTRELINES
  - 2012 MANIFEST TRACKS
  - 2013 LOOP TRACKS

- NOTES:
1. SURVEY IS A COMBINATION OF CONTOURS FROM RANGELAND 2009 AND SURVEY BY CHALLENGER GEOMATICS LTD. PLAN IS IN CANADIAN LOCAL GROUND COORDINATE SYSTEM.
  2. THE LEGAL CADASTRAL IS CURRENT AS OF 2011-01-19 WITH A POSITIONAL ACCURACY OF 3 METRES PROVIDED BY ALTA-LIS, CONVERTED INTO CANADIAN LOCAL GROUND COORDINATE SYSTEM BY CHALLENGER GEOMATICS LTD.



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 MAIN PROJECT NO. 310108

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	1 254027-LEGAL	LEGAL LINES	

# Canexus Bruderheim Operation



## Local Benefits

Lamont County Development Permit and fees

Increased Tax Base

Incremental 100 employees to facilitate operation of the new loading facilities

Increased revenue to local business providing services to Canexus and contractors supporting the development of the site. (>\$50M 2011-2014)

Support local charities Bruderheim and Lamont including Babas and Borshch Festival



# Current/Projected Operation


	Dec 2012	Dec 2013	Dec 2014 (Projected)
Trucks Per Day	53	90	120
Rail Switches Per Day	0 to 2	2	3
Rail Cars Per Day	25	45	150

- **Projected truck traffic under the 196 trucks per day allowed by the existing road haul agreement**

# Bruderheim Potential Future Development



- Complete 2<sup>nd</sup> Load loop increasing loading arm capacity to 24 loading arms
- Tie-in of IPL pipeline for rail loading/shipping of Cold Lake Blend(CLB) Bitumen
- Completion of 2<sup>nd</sup> 120,000 storage tank.
- Completion of an additional rail loop
- Work with MEG on development of an Dilbit upgrade facility
- Condensate offloading for delivery to pipeline
- Condensate salt cavern storage (existing) and associated brine pond
- Diluent Recovery Unit

An aerial photograph of a large industrial complex, possibly a refinery or chemical plant. The facility features numerous storage tanks, processing units, and piping. A large, irregularly shaped area on the left side of the image is outlined in black and labeled "MEG LEASE". This area appears to be a mix of green grass and brown earth. The surrounding landscape includes agricultural fields, a large body of water, and a railway line with several trains. The top of the image shows a blue sky, and the bottom edge features a red and white gradient bar.

MEG LEASE

# Contact Information

- For Additional Information Contact:
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